

AUTOMATIC SEWING SYSTEMS

AUTOMATIC TOE CLOSER FOR STOCKINGS EQUIPPED WITH A PANTY SLITTING DEVICE

TC CUT









AUTOMATIC SEWING SYSTEMS TC CUT

Santoni TC Cut allows a correct positioning of the stocking at the loading station, to automatically cut the panty portion immediately after the toe seaming.

The machine can also be equipped with a device to orient the toe seaming according to the position of the body slitting and performs the seam with a perfect "fish mouth" round shape.

At the end of the process a new unloading system picks up the product from the toe closer and mechanically transfers it to a carousel to stack it in bundles, opening the edges of the cut elastic and thus preparing the stockings for the subsequent manual assembly operation.

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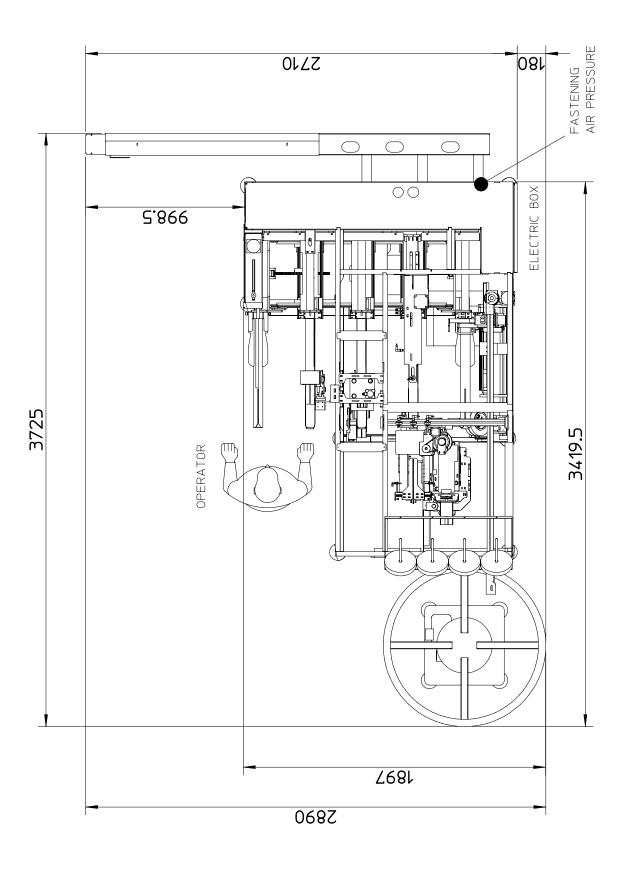
Specification	Value
Air pressure	3.800 x1.750 x1.950 (h)
Air consumption	6 bar
Installed power	70 NI/min
Avg. Cycle time	6 Kw
Size	5"

Features Features	
PLC for the electronic control of all main process functions	
Electronic self-diagnosis with visualized errors or malfunctions	
Touchscreen display for the machine setting with possibility to store different slitting and sewing programs	
Qty. 8 sewing tubes.	
Toe shaping by means of a rotating plate	
Mechanical body slitting device using a rotating blade	

Optional Optional	
Sewing head with twin needles	
Toe positioning kit with color detector	
Additional unloading system with Dream or Lay-down devices	
Heel/toe rotation kit	













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